

**HTC-86100  
Feature/Benefits**

Feature	Benefit
<b>Carrier</b>	
- All welded fully enclosed twin box section frame utilizing high strength alloy steel.	<ul style="list-style-type: none"> <li>- Provides a lightweight, yet exceptionally rigid lifting base for all modes of operation.</li> <li>- Provides excellent stability for over-rear and 360° lifts.</li> <li>- Low center of gravity for greater stability.</li> <li>- Design technology leads to superior weight to strength ratio providing improved utilization of material.</li> </ul>
- Four access locations to the operator's cab	- Steps and ladders are strategically located to provide easy access to the operator's cab regardless of the rotated location of the superstructure.
- Full length aluminum fenders	<ul style="list-style-type: none"> <li>- Great appearance feature with the added benefit of reducing the gross vehicle weight of the crane.</li> <li>- Provides easy access to the operator's cab regardless of the rotated location of the superstructure.</li> </ul>
- Engine hood	<ul style="list-style-type: none"> <li>- Large swing out doors provide easy access to the engine compartment for routine maintenance.</li> <li>- Doors are lockable for vandal protection.</li> </ul>
- Complete light package	<ul style="list-style-type: none"> <li>- Carrier mounted headlights, brake lights, turn indicator lights, and clearance lights are provided for travel at night.</li> <li>- Brake lights, turn indicator lights, and clearance lights are bulb seal mounted for easy replacement.</li> <li>- Meets D.O.T. regulations.</li> </ul>
- Large "West Coast" style rear viewing mirrors	<ul style="list-style-type: none"> <li>- Improved visibility when backing the crane.</li> <li>- Integral convex mirrors are provided for an extended field of vision.</li> </ul>
- Cummins diesel engine	<ul style="list-style-type: none"> <li>- Electronically controlled engine with:               <ul style="list-style-type: none"> <li>- ISX12: 450 hp (336 kW) maximum brake horsepower with EPA 2013 emissions compliance level</li> <li>- QSX15: 480 hp (359 kW) maximum brake horsepower with Euro III emissions compliance level</li> <li>- 1,550 ft-lbs (2 101.5 Nm) of torque.</li> </ul> </li> <li>- Electronic throttle pedal for precise engine control throughout</li> </ul>

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	the entire RPM range.
- Cruise Control	- Allows the driver to set, resume, accelerate, and decelerate the highway speed.
- Three stage engine compression brake	- Lets the driver decelerate the crane with the engine. - Saves wear on the service brakes on steep grades.
- Improved engine accessory package	- 120-volt engine block heater for improved cold weather starting and operation. - Ether injection is available for improved cold weather starting in the absence of a power source for the block heater.
- Air cleaner in the engine compartment	- Mounted inside the engine compartment to eliminate an obstruction on the walking surface of the crane. - Hidden from vandals. - External gauge on the air cleaner displays filter life.
- Aluminum fuel tank	- Tank is sized to contain a sufficient amount of fuel for daily operation. - Aluminum construction prevents fuel contamination caused by moisture. - Lightweight and aesthetically appealing.
- Remote mounted fuel filter	- Filter housing is clear to easily evaluate filter life. - Mounted conveniently next to the fuel tank.
- Battery disconnects	- Two disconnect switches cuts battery power to the crane for long-term storage.
- ZF As-tronic automated manual transmission	- Twelve (12) speeds forward and two (2) speeds reverse provides precise gear selection for normal crane mobility, and pick and carry operations. - Fully Automatic / No clutch pedal - Provides the strength / durability of a manual transmission with the ease of operation of an automatic.
- Inter-axle differential lock	- Traction adding device that locks axles 3 and 4 together for improved off road performance.

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- Front and rear air-ride suspension	- Greater stability and comfort for on-highway travel.
- Rear axle lift system (available)	- When the air is released from the rear air bags, the axle lift system automatically engages for improved ground clearance on outriggers. - Override switches located in the carrier outrigger control boxes can lift up the axles if they drift down.
- Power assist hydraulic steering	- Front axles can be turned with less driver effort. - Provides equal turns left and right. - Rack and pinion design
- Aluminum wheels with stainless steel center covers and chrome-plated nut covers	- Great appearance feature with the added benefit of reducing the gross vehicle weight of the crane. - No painting required. - Aesthetically pleasing.
- Tubeless radial tires	- On-highway tires provide low ground bearing pressure with the strength and stability for on tire capacities. - Self-cleaning tread design for off-highway applications.
- Full air anti-lock (ABS) service brakes and parking/emergency brake	- Eight (8) wheel drum-type service braking for normal deceleration of the crane. - Parking/Emergency brake acts on the rear axles for parking or stopping the crane in an emergency.
- Air dryer with water coalescer and desiccant	- Removes oil and water to prevent air system freezing and contamination for minimum system maintenance. - Desiccant style dryer maximizes dryer efficiency.
- Left and right side air service ports	- Aids in tire inflation. - Provides power for air tools.
- Out and down outriggers utilizing CALC™ (Confined Area Lifting Capacities)	- CALC™ provides lift charts at retracted, intermediate, and full extension of the outriggers and gives the crane flexibility to perform lift operations in tight areas where full extension of the outriggers are not possible.
- Front bumper outrigger	- Provides full 360° lift capacities.

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	<ul style="list-style-type: none"> <li>- Controls for the outrigger are at the front bumper and in the operator's cab.</li> </ul>
<ul style="list-style-type: none"> <li>- Independent outrigger controls on both sides of the carrier</li> </ul>	<ul style="list-style-type: none"> <li>- Independent controls provide easy, precise operation of each beam and jack.</li> <li>- Engine throttle switch allows for faster set up.</li> </ul>
<ul style="list-style-type: none"> <li>- Steel outrigger pontoons with Stow'n &amp; Go feature</li> </ul>	<ul style="list-style-type: none"> <li>- Stow'n &amp; Go feature allows pontoons to be stored under the outrigger boxes or in the storage racks on the carrier for road travel.</li> <li>- Carrier storage locations for better ground clearance.</li> <li>- Lightweight construction for ease when handling.</li> <li>- Large contact area provides a stable lifting base with lower ground bearing pressures.</li> <li>- Easy to install / remove.</li> <li>- Theft resistant.</li> </ul>
<ul style="list-style-type: none"> <li>- Gear type hydraulic pumps</li> </ul>	<ul style="list-style-type: none"> <li>- Greater durability and longer life.</li> <li>- Less susceptible to internal damage when exposed to hydraulic contamination.</li> <li>- Sufficient number of pumps to provide multi crane functions.</li> <li>- Pressure compensated system maintains consistent metering at the controller regardless of engine or loading RPMs.</li> </ul>
<ul style="list-style-type: none"> <li>- Automatic main pump disconnect</li> </ul>	<ul style="list-style-type: none"> <li>- Pump automatically engages / disengages when the throttle switch is placed in the upper / lower position.</li> <li>- Improves cold weather starting by eliminating the parasitic losses of the main pumps to the engine.</li> <li>- Reduces the amount of pump wear when driving the crane</li> </ul>
<ul style="list-style-type: none"> <li>- Large capacity hydraulic reservoir with integral filtration</li> </ul>	<ul style="list-style-type: none"> <li>- Twist off filler cap with integrated venting eliminates the need for tools to add oil to the tank as well as eliminating the need for additional venting.</li> <li>- Pressurized to prevent pump cavitation.</li> <li>- Internal filter provides positive filtration and reduces vandalism.</li> <li>- Filtration occurs on returning hydraulic oil.</li> <li>- External gauge on the tank displays filter life.</li> </ul>

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- Rear pneumatic and electrical quick disconnect connections (available)	- Provides air and electrical systems to boom dollies or trailers with air brakes and lighting packages.
- Additional features: - Front and rear towing shackles - Integral flag holdings - Four (4) highway flags - Rear pintle hook (available)	
<b>Carrier Cab</b>	
- Fully enclosed, one person cab	- Fibrous composite construction eliminates rust, maintains dimensional stability, and provides inherent sound reduction. - Large front and side windows provide a superior view of the road. - Front window has a dark tinted band at the top of window for blocking sunlight. - All the window glass is tinted safety glass. - Internal acoustical insulation provides increased sound dampening. - Low mount design improves access to the cab without sacrificing ground clearance.
- Roll down left side door window, right side window	- Provides for excellent cab ventilation and maximum visibility.
- Overhead sun visor	- Large, adjustable visor provides shade and keeps the cab cooler for operator comfort.

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- Heater and air conditioning	<ul style="list-style-type: none"> <li>- Engine dependent, warm-water system with integral air ducts does not have a separate fuel tank to maintain, and provides variable electronic temperature control for the cab compartment and defrosting the windshield.</li> <li>- Integral air condition system (not a roof mounted system) provides variable temperature settings for the cab compartment utilizing the same air ducts.</li> </ul>
- Six-way adjustable seat with arm rests	<ul style="list-style-type: none"> <li>- Fully adjustable for total operator comfort.</li> <li>- Reduces fatigue resulting in increased productivity.</li> </ul>
- Automotive type tilt steering wheel	<ul style="list-style-type: none"> <li>- Adjustable to any position for outstanding operator comfort and accessibility.</li> <li>- Key start operation with column lock.</li> <li>- Turn signal indicator mounted in column.</li> </ul>
- Electronic instrumentation and control functions	<ul style="list-style-type: none"> <li>- All engine and crane monitoring systems are positioned within the cab to maximize visibility, and yet are in full view of the driver.</li> <li>- All gauges and switches are backlit for nighttime operation.</li> <li>- Each gauge contains a visual alarm to alert the operator of a potential problem.</li> <li>- All gauges have self- test and diagnostic capabilities.</li> <li>- All controls have appropriate markings for operation.</li> </ul>
- Engine diagnostic indicators	<ul style="list-style-type: none"> <li>- “Check Engine” and “Stop Engine” indicator lights alert the driver to potential engine problems.</li> <li>- Indicator lights provide engine codes to assist in troubleshooting.</li> </ul>
- Speedometer message center	<ul style="list-style-type: none"> <li>- Message center normally displays the miles traveled (odometer), but it also has the following features: <ul style="list-style-type: none"> <li>- Two (2) trip odometers.</li> <li>- Engine hourmeter.</li> <li>- Time clock.</li> <li>- Alarm clock.</li> <li>- Warning / fault messages</li> </ul> </li> </ul>

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- Cruise and engine compression brake controls	- Controls are incorporated into the transmission shift knob to give the driver complete control while driving.
- Additional features: - Fire extinguisher - 12-volt accessory plug/lighter - Ash tray - Amber rotating beacon - Camera Display on Dash Console - AM/FM Radio	- Camera displays right side and rear view of machine
<b>Upper</b>	
- Power up/down hoist with piston motor and automatic brake	- Provides positive load hoisting and lowering. - Automatic brake eliminates load slippage regardless of weight while the crane is operating or shutdown. - Piston motors provide smooth, precise control. - Main and auxiliary winch components are equally sized to provide equal line speeds/pulls.
- Hoist drum viewing mirror(s)	- Improved visibility of the hoist drum(s). - Mirrors are convex to provide an extended field of vision.
- Rotation resist wire rope	- Minimizes load rotation caused by the rope stretching when loaded.
- Grooved hoist drum	- Allows for a tight, even wrap with reduced wear on the wire rope.
- Hoist drum cable followers (available)	- Maintains a tight even, wrap of the wire rope under high-speed winch operation.
- Drum rotation indicator	- Informs the operator of drum motion.
- Third wrap indicator (available)	- Alerts the operator when the wire rope is on the last layer and when three (3) wraps of rope left on the drum.
- "High Speed", "Low Speed", and "Disable" winch controls	- Allows the operator to choose between two (2) speeds of operation, and the disable feature eliminates the possibility of unintentional operation of a winch.

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- Planetary swing drive	- Eliminates the pulse and chatter when starting and stopping the swing in either direction
- Free swing mode	- Offers smooth, precise swing with accurate speed control. - Permits the crane to center over the load. - Swing brake will apply when the crane is shut down.
- 360° electric over hydraulic multi-disk swing service and park brake	- The foot actuated service brake provides swing speed modulation and stopping when the pedal is applied. - The park brake allows the operator to lock the upper in any rotational position. - Sealed unit keeps contamination off the brake surface.
- 360° mechanical “pawl in gear” swing lock (available)	- Provides a 360° mechanical swing lock for cities and jobs where it is required.
- Swing brake release	- Releases the swing brake for transporting the boom over the rear of the crane with a boom dolly. - Utilizes the same switch as the swing park brake for simplicity and ease of operation.
- Boom hoist float valves (available)	- Allows the boom to float when transporting the boom over the rear of the crane with a boom dolly.
- Counterweight transfer/removal system	- Hydraulically lowers and raises the counterweights to and from the carrier deck by controls within the operators cab.
- Storage compartment (available)	- Provides an additional storage location for crane items.
<b>Operator’s Cab</b>	
- Fully enclosed, one person cab	- Galvaneal steel covering a rigid box section steel frame provides superior strength utilizing smaller structural members, which equates to larger window openings for increased operator visibility. - All the window glass is tinted safety glass - Dashless design for improved visibility. - Internal acoustical insulation provides increased sound dampening.

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- Hinged roof window, sliding right side window, sliding back window, and sliding left side door	- Provides for excellent cab ventilation and maximum visibility.
- Pull out Cabwalk™	- Provides a walk platform for easy access to cab. - Slides conveniently under the cab when not use.
- Two position Overhead sunscreen	- Provides shade and keeps the cab cooler for operator comfort.
- Heater, air circulating fan, and air conditioning (available)	- Diesel-fired, warm-water system with integral air ducts does have a separate fuel tank to maintain, and provides variable electronic temperature control for the cab compartment and defrosting the windshield. - Integral air condition system is available that provides variable temperature settings for the cab compartment utilizing the same air ducts as the heater. - Two speed fan circulates the air within the operator's cab.
- Heater, flameless system (available)	- Engine dependent, warm-water system with integral air ducts does not have a separate fuel tank to maintain, and provides variable electronic temperature control for the cab compartment and defrosting the windshield.
- Six-way adjustable seat with arm rests	- Fully adjustable for total operator comfort. - Reduces fatigue resulting in increased productivity.
- Armchair style dual axis (joystick) hydraulic controllers	- Reduces operator fatigue by having the controllers ergonomically positioned on each side of the seat. - Multi-function operation is achievable with the dual axis design thus improving productivity. - Controls have arrows or appropriate markings to show the direction of movement for operation. - Controls are: - Auxiliary winch, swing, and ctwt. with the left controller. - Main winch and boom hoist with the right controller.
- Foot operated boom telescope	- Foot operating the boom telescope allows simultaneous operation of the main and auxiliary winches.

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- Electronic instrumentation and control functions	<ul style="list-style-type: none"> <li>- All engine and crane monitoring systems are positioned within the cab to maximize job site visibility, and yet are in full view of the operator.</li> <li>- All gauges and switches are backlit for nighttime operation.</li> <li>- Each gauge contains a visual alarm to alert the operator of a potential problem.</li> <li>- All controls have appropriate markings for operation.</li> </ul>
- Engine throttle lock	<ul style="list-style-type: none"> <li>- Allow the operator to set, resume, accelerate, and decelerate the engine speed.</li> </ul>
- Hand-held independent outrigger controls	<ul style="list-style-type: none"> <li>- Hand held control box with umbilical cord gives the operator the freedom to look about while setting the outriggers.</li> <li>- Independent controls provide easy, precise operation of each beam and jack.</li> </ul>
- Console mounted rated capacity limiter (RCL)	<ul style="list-style-type: none"> <li>- Color graphic display provides the operator crane configuration and load information.</li> <li>- Audio-visual warning system alerts the operator when crane is approaching its limitation or of presettable operator alarms.</li> <li>- High contrast ratio for excellent viewing even in direct sunlight.</li> </ul>
- Rated capacity limiter – internal light bar (available)	<ul style="list-style-type: none"> <li>- Graphic display bar, positioned near the top of the windshield for optimum viewing, constantly alerts the operator of the current lift capacity situation through a series of green (within capacity range), yellow (approaching 90% chart limit) and red (100% of chart limit) lights.</li> </ul>
- Rated capacity limiter – external light bar (available)	<ul style="list-style-type: none"> <li>- Similar to a stoplight, it informs the ground crew about the percent capacity of the lift. Green for up to 90% of the crane capacity, Yellow for 90 to 100%, and red for excess of the crane capacity when the computer disables functions.</li> </ul>
- Integrated third wrap indicator (available)	<ul style="list-style-type: none"> <li>- Microguard color display visually and audibly warns the operator when the wire rope is on the bottom/first layer and when the wire rope is down to the last three wraps.</li> </ul>

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<ul style="list-style-type: none"> <li>- Additional Features               <ul style="list-style-type: none"> <li>- Camera Display on Dash Console</li> <li>- AM/FM Radio</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>- Displays right side of upper and main and auxiliary winches</li> </ul>
<b>Boom</b>	
<ul style="list-style-type: none"> <li>- Formed construction of extra high tensile steel</li> </ul>	<ul style="list-style-type: none"> <li>- Formed construction resists buckling.</li> <li>- Outstanding vertical and horizontal stiffness.</li> <li>- Increases wear pad area for improved load distribution and longer wear pad life.</li> <li>- Boom sections are nested close together allowing for more sections that result in increased boom length.</li> </ul>
<ul style="list-style-type: none"> <li>- Five (5) section, full power latching boom</li> </ul>	<ul style="list-style-type: none"> <li>- Latching mechanism allows the sections to be telescoped with one telescope cylinder resulting in excellent capacities.</li> <li>- Loads can be telescoped without drastic reductions in load capacity.</li> <li>- Faster setup and operation</li> </ul>
<ul style="list-style-type: none"> <li>- Greaseless latching mechanism</li> </ul>	<ul style="list-style-type: none"> <li>- Eliminates the need for greasing the latching mechanism thus reducing maintenance time and cost.</li> </ul>
<ul style="list-style-type: none"> <li>- Hammerhead “quick reeve” boom head</li> </ul>	<ul style="list-style-type: none"> <li>- Faster setup times are achieved by eliminating the need to remove the bucket when reeving the hook block.</li> <li>- Will not foul the wire rope at high boom angles.</li> </ul>
<ul style="list-style-type: none"> <li>- Lightweight nylon head sheaves</li> </ul>	<ul style="list-style-type: none"> <li>- Reduces overall machine weight and increases capacities.</li> <li>- Reduces wear on the wire rope.</li> </ul>
<ul style="list-style-type: none"> <li>- Five (5) extend modes, EM1-EM5, of boom operation</li> </ul>	<ul style="list-style-type: none"> <li>- Boom modes provide superior capacities by varying the extension of the telescoping sections.</li> </ul>
<ul style="list-style-type: none"> <li>- Fully adjustable side boom pads</li> </ul>	<ul style="list-style-type: none"> <li>- Allen screws make pad adjustments easy, which reduces downtime.</li> <li>- These pads can be replaced without boom disassembly.</li> </ul>
<ul style="list-style-type: none"> <li>- Common wear pads throughout various areas of the boom</li> </ul>	<ul style="list-style-type: none"> <li>- Reduces stocking of multiple size wear pads as well as reducing the time required to change the pads which translates to a reduction in maintenance costs.</li> </ul>
<ul style="list-style-type: none"> <li>- Mechanical boom angle indicator</li> </ul>	<ul style="list-style-type: none"> <li>- Back up mechanical representation of the angle of the boom that is also provided by the rated capacity limiter.</li> </ul>

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	<ul style="list-style-type: none"> <li>- Indicator is located such that the angle reading is plainly visible from the operator's seat.</li> </ul>
<ul style="list-style-type: none"> <li>- Boom elevation from -3° to 80°</li> </ul>	<ul style="list-style-type: none"> <li>- Negative angle allows for easy reeving at the boom head from the ground.</li> <li>- Boom elevations to 80° enable the operator to position the crane close to buildings.</li> </ul>
<ul style="list-style-type: none"> <li>- Boom dolly connection</li> </ul>	<ul style="list-style-type: none"> <li>- Connection points for transporting the boom over the rear of the crane with a boom dolly.</li> <li>- No welding required by the customer that would void the Link-Belt warranty.</li> </ul>
<ul style="list-style-type: none"> <li>- Additional features:               <ul style="list-style-type: none"> <li>- Boom mounted high intensity LED flood lights (available)</li> <li>- Boom mounted remote controlled HID flood light(available)</li> </ul> </li> </ul>	
<b>Attachments</b>	
<ul style="list-style-type: none"> <li>- Auxiliary lifting sheave with nylon sheave</li> </ul>	<ul style="list-style-type: none"> <li>- Does not need to be removed when the fly is erected in the working position.</li> <li>- Can easily be removed to reduce the overall length of the crane.</li> <li>- Nylon sheave reduces wear on the wire rope. Lightweight.</li> </ul>
<ul style="list-style-type: none"> <li>- 35 to 58 ft (10.7 to 17.7m) two (2) piece offsettable bi-folding lattice fly with nylon sheaves</li> </ul>	<ul style="list-style-type: none"> <li>- Two (2) piece design allows the tip portion to be stowed on the boom, when it's not needed, when the base portion is erected, thus offering increased capacities.</li> <li>- Fast and easy on the job site erection.</li> <li>- Offsettable to 2°, 15°, 30°and 45° for reaching over buildings.</li> <li>- Provides an onboard tip height of 205 ft (62.5 m).</li> <li>- Nylon sheaves reduce wear on the wire rope.</li> <li>- Lightweight.</li> </ul>

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- One 16 ft lattice extension	<ul style="list-style-type: none"> <li>- Equipped with two 16.5" root diameter nylon sheaves.</li> <li>- Extension has single part of line capacities when mounted alone to the boom head.</li> <li>- Extension mounts between the boom head and bi-fold fly options for extended reach.</li> <li>- Provides a maximum tip height of 221 ft (67.4m)</li> </ul>
- Two 16 ft lattice extensions	<ul style="list-style-type: none"> <li>- One equipped with two 16.5" root diameter nylon sheaves.</li> <li>- Extensions to be mounted between the boom head and the bi-fold fly options for extended reach.</li> <li>- Provides a maximum tip height of 237 ft (72.2m)</li> </ul>
- No deducts in capacity for stowed attachments	<ul style="list-style-type: none"> <li>- Operator does not need to remember to subtract a deduct value to the capacity when the attachment is stowed on the side of the boom.</li> <li>- Simplifies operation.</li> </ul>
<b>General</b>	
- Pre-paint process	<ul style="list-style-type: none"> <li>- Ultra-solids paint is chemical resistant and oven baked to insure a durable finish.</li> <li>- All components are painted prior to assembly to insure the best possible coverage for rust prevention.</li> <li>- Improves the serviceability for components like wire harnesses and hydraulic hoses.</li> </ul>
- Plated hardware and pins	<ul style="list-style-type: none"> <li>- Plated hardware and pins allow for easy disassembly.</li> <li>- Prevents rust.</li> <li>- Quality finish.</li> </ul>
- Simplified hydraulic routing of tubes and hoses	<ul style="list-style-type: none"> <li>- Design Engineering places the highest priority to make the routings simple and easy to troubleshoot and/or service.</li> <li>- All tubes are power coated to be corrosion and chip resistant, and are tagged with a part number for easy replacement.</li> <li>- All hoses have plated ends to resist corrosion and are tagged with a part number for easy replacement.</li> <li>- All tube and hose connections are staggered for easy removal.</li> <li>- O-ring face seal connections provide a dry, leak-free circuit.</li> </ul>

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- Hydraulic cylinder and rotating joint oil seals	- Redundant oil seals are incorporated into each cylinder and the rotating joint for a dry, leak-free circuit.
- Quick-disconnect hydraulic service fittings	- Allows for easy pressure checks within the hydraulic system.
- Metri-pak™ and Duetz wire connections, color coded and numbered wiring, and loomed wire protection	- High quality Metri-pak™ and Duetz wire connectors provide a positive, moisture-proof connection throughout the electrical system. - All relays are sealed by a positive, moisture-proof connection. - Wires are color-coded and numbered for easy identification. - Special loomed cover protects the wiring of the crane from damage. The loomed cover is chemical resistant, and is resistant to ultra-violent rays.
- Automotive type fuses	- Off-the-shelf fuses can be obtained anywhere for easy replacement.
<b>Customer Support</b>	
- Distributor support personnel	- Factory-trained technicians are specifically tested to establish proficiency in all aspects of crane diagnostics and repair.
- Factory product support team	- Supporting these trained distributor personnel are experienced factory advisors with comprehensive records and technical libraries that stand ready to resolve any crane service issue.
- Parts distribution center	- 72,000 sq. ft. Parts Distribution Center averages an over 90% parts availability rate.
- eParts	- Link-Belt's online computer system links our distributors worldwide so customers can order Genuine Link-Belt parts twenty-four (24) hours a day, seven (7) days a week.
- Link-Belt Preferred	- Link-Belt's Preferred website site provides instant access to a comprehensive library of all parts, service and operator manuals plus other technical and sales information.